



Dart Aerospace Ltd.
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D4354-041
Job Sheet 187438



Part No: D4354-041

Job Qty: 4 ea

Part Name: Bearpaw Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/18

Job Tracking No:

Due Date: 12/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG-REV b IPP REV:A 11.04.11 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		12/24/18	0.07	1.02	Waterjet - Flow		SC 18/12/18
110	QC	4 pcs		12/24/18	0.00	0.00	QC2 Waterjet-3		SC 18/12/18
120	QC	4 pcs		12/24/18	0.00	0.00	QC8-4		DEC 18 2018 68
130	Large Fab	4 pcs		12/24/18	0.00	9.52	Large Fab 1		100 9-89
140	QC	4 pcs		12/24/18	0.00	0.00	QC5		EL
150	QC	4 pcs		12/24/18	0.00	0.00	QC9		EL
160	Packaging	4 pcs		12/24/18	0.00	0.00	Packaging3-2		DEC 24 2018
170	QC21-SA	4 Ea		12/24/18	0.00	0.00	QC21		DEC 27 2018

Part Op 100 - 1-Cut as per Dwg (D4354-1) Dwg Rev: B Prog Rev: B 2-Debur if necessary
Descriptions: 130 - 1- Weld cups as per dwg A/R S.S. ROD BATCH: 138914 2- Apply hardfacing on wearplate as indicated on
dwg A/R HARDCOAT 2059B BATCH: 138907

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	3.6892 sf (.9223 ea)	100-Waterjet - Flow - 1	5123198
D4379-1	Wearplate Cup	40 Ea (10 ea)	130-Large Fab	5128972

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	4	104	0
130-Large Fab	D4379-1	40	26	0

Part Specifications

Specifications could not be found.



Container No: S135813



Part: D4354-041

Job No: 187438

Serial No/Batch: S135813

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/08/18

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10
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FIRST ARTICLE INSPECTION CHECKLIST

Measured by: <i>SL</i>		Audited by: <i>68</i>		Preliminary Approval:	
Date: <i>18/12/08</i>		Date: <i>DEC 18 2018</i>		Date:	

Rev	Date	Change	Revised by	Approved
A	11.07.26	New Issue	KJ	<i>[Signature]</i>

